



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2432

Job Sheet 172775



Part No: D2432

Job Qty: 12 ea

Part Name: Bearpaw 19" X 24"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV H IPP REV:A 12.10.17 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Container		18/03/07
120	Waterjet	12 pcs	3/8/18	3/8/18	0.00	3.09	Waterjet1		18/03/07
130	CNC Vertical Machining	12 pcs	3/9/18	3/9/18	0.36	15.40	HAAS 1		52 18/04/09
140	QC	12 pcs	3/9/18	3/9/18	0.00	0.00	QC2		289 18/04/09
150	QC	12 pcs	3/9/18	3/9/18	0.00	0.00	QC8		3/2 18/04/11
160	Packaging	12 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3	5/4/45	APR 11 2018
170	QC21-SA	12 Ea	3/9/18	3/9/18	0.00	0.00	QC21		DAS 21 APR 11 2018

Part Op 120 - Cut Blank as per D2432 File

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio and Dwg D2432 Identify as D2432F 3-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	44.4000 sf (3.7 ea)	90-Start up Operation	138393 138127 = 28

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	44	611	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 4:00 PM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S048668

Part: D2432

Job No: 172175

Serial No/Batch: S048668

Revision:
Inspector:

Date: 03/07/18

Dart Aerospace Ltd.
1278 Aberdeen Street
Hemel Hempstead, ON K6A 1K7
UK
Tel: +44 (0)1494 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order:	
Description: Bearpaw		Part Number:	D2432
Inspection Dwg: D2432 Rev: H		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.063 x 45°	+0.030/-0.010	0.053	✓		vern	mm L-05
B 0.200	+/-0.030	0.210	✓		↓	
C 0.25 x 45°	+/-0.030	0.25 x 45°	✓		↓	
D R0.250	+/-0.030	0.250	✓		RG	
E 0.250	+/-0.010	0.247	✓		vern	mm L-05
F 0.625	+/-0.030	0.630	✓		↓	
G 0.375	+0.030/-0.010	0.379	✓		↓	
H 0.950	+/-0.030	0.955	✓		↓	
I 19.000	+/-0.030	19.00	✓		tape	
J Ø0.260	+0.005/-0.000	0.260	✓		vern	mm L-05
K Ø0.93	+/-0.030	0.930	✓		↓	
L 0.30	+0.030/-0.000	0.305	✓		↓	
M 23.750	+/-0.030	23.750	✓		tape	
N 2.000	+/-0.030	2.017	✓		vern	mm L-05
O 0.38	+/-0.030	0.379	✓		ti	
P						
Q						
R						
S						
T						
U						
V						

Measured by: <i>mmk</i>	Audited by:	Preliminary Approval:
Date: 18/04/08	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue P/O D206-559-015	KJ/RF	
B	12.07.31	Dwg Rev updated	KJ	
C	12.10.26	Dwg Rev updated	KJ	
D	13.07.18	Dimension 7.375 removed	KJ	
E	15.02.09	Dimensions revised	KJ	<i>[Signature]</i>